



Chopper 1500 D

Pneumatic direct change

Item no. 11303001

HF-Spindle for high-speed milling, -grinding, -drilling, -engraving

Bearings

Steel ball bearing (pcs)	2		
Lifetime lubricated	maintenance free		
Motor			
Motor technology	3-phase asynchronous drive (no brushes or sensors)		
Frequency	500 Hz		
Motor poles (pairs)	1		
Rated rotation speed	30.000 rpm		
Acceleration/braking value Per second	10 000 rpm (other values by consultation)		

Power values

Fan cooled

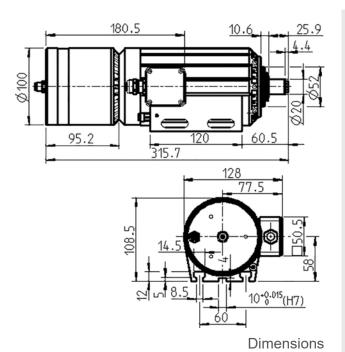
	Pmax./5s	S6-60%	S1-100%	
Rated power	3,5	1,9	1,5	[kW]
Torque	1,24	0,68	0,52	[Nm]
Voltage	200	200	200	[V]
Current	14	7	6	[A]

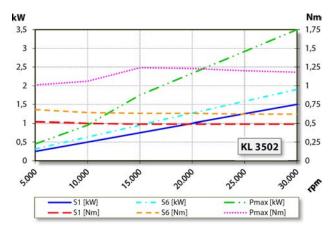




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Performance Diagram Fan cooled

Measurement of power is funded by in-house testing.

Characteristics Motor protection PTC 130°C Housing Aluminium Housing diameter 100 mm T-slots DIN 650-8 Spindle holder integrated Fan-cooled Cooling (impeller on shaft) Via the housing Heat dissipation < + 55° C Housing temperature + 10°C ... + 45°C Ambient temperature Sealing air Protection category IP54 (sealing air turned on) Pneumatic direct change Tool change 10/5° Collet type Clamping range up to 8 mm Clockwise Cable Connection length 3 m Weight ~ 7 kg

Inner taper run out



 $< 2 \mu$